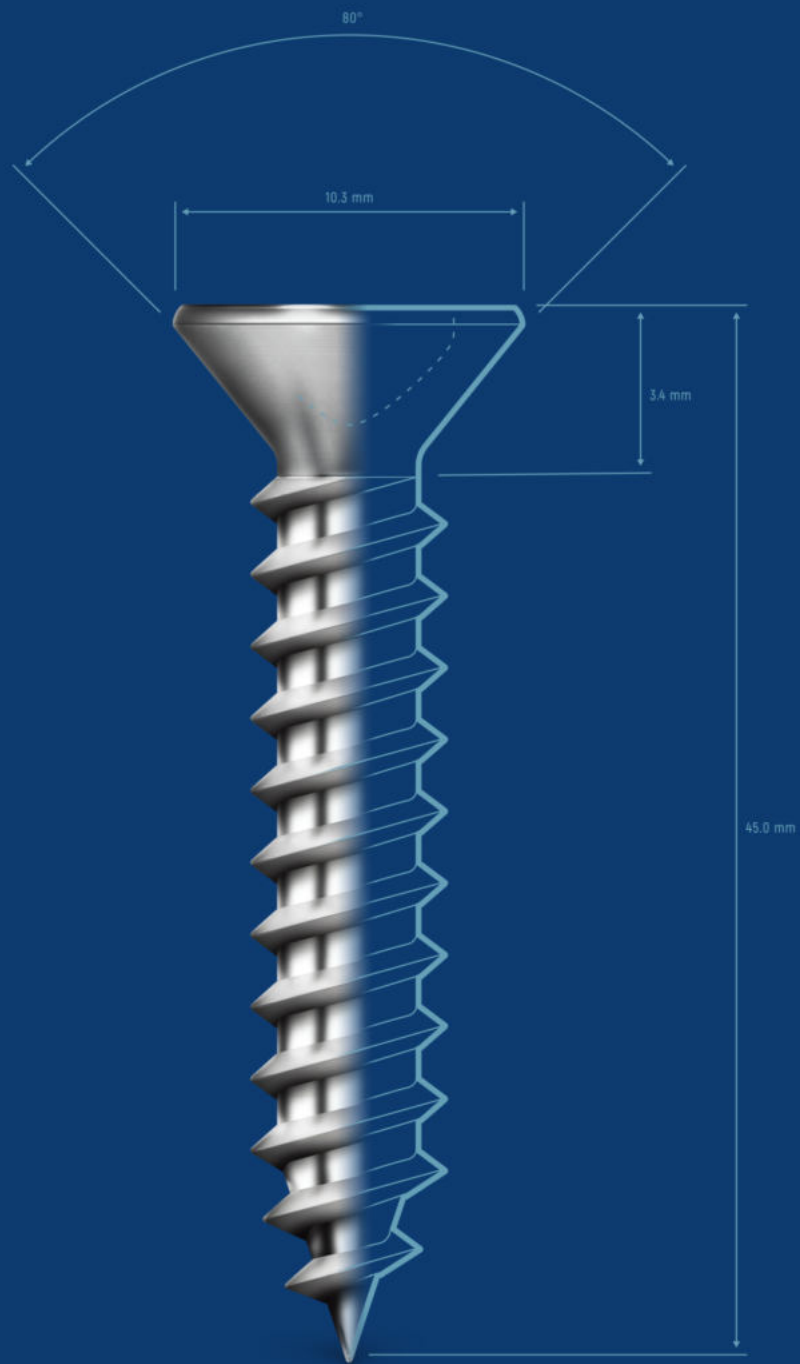
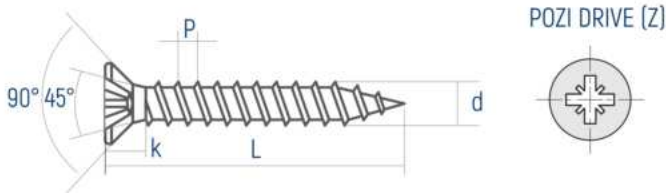




Chipboard Screws

Flat head

Pozi Recess

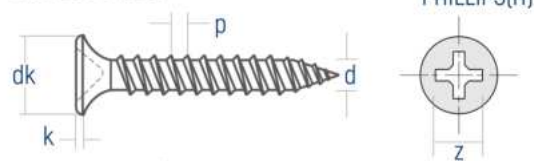


d	dk (max)	k	x	p
M4	7.9	4.25	2	1.80
M4.5	8.9	4.60	2	2.0
M5	9.9	5.20	2	2.2
M6	11.9	6.00	3	2.60



Phillips Bugle Head

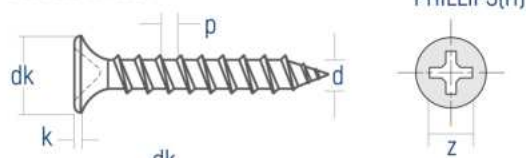
Twinfast thread



d	dk (max)	k	z	p
M3.5	8-8.4	0.8	No.2	1.49
M3.9	8-8.4	0.8	No.2	1.59
M4.2	8-8.4	0.8	No.2	1.69
M4.8	8.8-9.2	0.8	No.2	2.12



Coarse thread



d	dk (max)	k	z	p
M3.5	8-8.4	0.8	No.2	2.82
M3.9	8-8.4	0.8	No.2	2.82
M4.2	8-8.4	0.8	No.2	3.18
M4.8	8.8-9.2	0.8	No.2	3.18



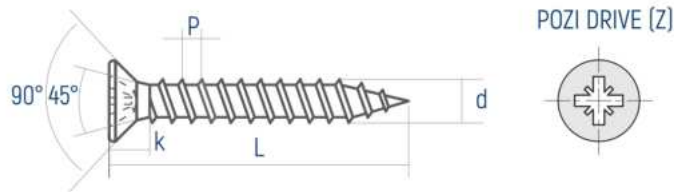
Size
(mm)

3.5 _x	19	3.9 _x	25	4.2 _x	32	4.8 _x	38
	25		32		38		50
	28		35		50		75
	32		38		63		90
	35		41		75		100
	38		45		80		110
	41		50		90		

Size
(inch)

#6 _x	3/4"	#7 _x	1"	#8 _x	1-1/4"	#10 _x	1-1/2"
	1"		1-1/4"		1-1/2"		2"
	1-1/8"		1-3/8"		2"		3"
	1-1/4"		1-1/2"		2-1/2"		3-1/2"
	1-3/8"		1-5/8"		3"		4"
	1-1/2"		1-3/4"		3-5/32"		4-5/16"
	1-5/8"		2"		3-1/2"		

Pozi Recess Double Countersunk Head



d	dk (max)	k	z	p
M3	5.9	3.20	1	1.35
M3.5	6.9	3.60	2	1.60
M4	7.9	4.25	2	1.80
M4.5	8.9	4.60	2	2.10
M5	9.9	5.20	2	2.20
M6	11.9	6.00	3	2.60

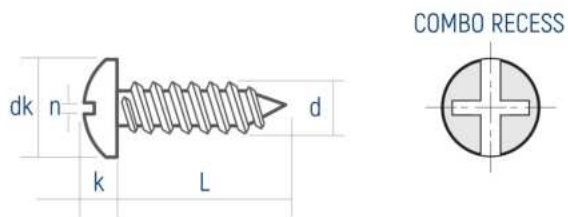


Size
(mm)

3.0 x	12	3.5 x	12	4.0 x	16	5.0 x	25	6.0 x	25
	16		16		20		30		30
	18		20		25		35		35
	20		25		30		40		40
	25		30		35		45		45
	30		35		40		50		50
	35		40		50		60		60
	40		45		60		70		70
	—		50		70		80		80
	—		—		80		—		90
	—		—		—		—		100
									110

DIN 7981 Tapping Screw

Pan Head



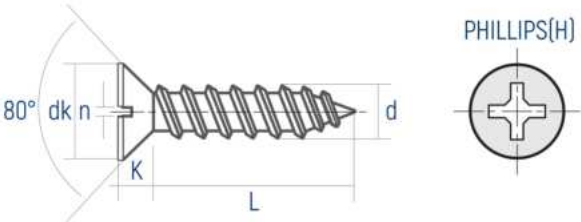
d	dk (max)	k	n (min)
M2.9	5.6	1.50 - 1.75	0.86
M3.5	6.9	1.85 - 2.10	1.06
M3.9	7.5	2.00 - 2.25	10.6
M4.2	8.2	2.15 - 2.45	1.26
M4.8	9.5	2.50 - 2.80	1.26
M5.5	10.8	2.85 - 3.20	1.66
M6.3	12.5	3.30 - 3.65	1.66

Size (mm)													
2.9 x	6.5	3.5 x	9.5	3.9 x	9.5	4.2 x	9.5	4.8 x	9.5	5.5 x	16	6.3 x	19
	9.5		13		13		13		13		19		25
	13		16		16		16		16		25		32
	16		19		19		19		19		32		38
	19		25		25		25		25		38		45
—		—		—		32		32		45		50	
								38		50		75	

Size (inch)													
#4 _x	1/4"	#6 _x	3/8"	#7 _x	3/8"	#8 _x	3/8"	#10 _x	3/8"	#12 _x	5/8"	#14 _x	3/4"
	3/8"		1/2"		1/2"		1/2"		1/2"		3/4"		1"
	1/2"		5/8"		5/8"		5/8"		5/8"		1"		1-1/4"
	5/8"		3/4"		3/4"		3/4"		3/4"		1-1/4"		1-1/2"
	3/4"		1"		1"		1"		1"		1-1/2"		1-3/4"
—		—		—		1-1/4"		1-1/4"		1-1/4"		2"	
								1-1/2"		2"		3"	

DIN 7982 Tapping Screw

Flat Head



d	dk (max)	k	H
M2.9	2.20 - 5.50	1.7	1
M3.5	6.44 - 6.80	2.1	2
M3.9	7.14 - 7.50	2.3	2
M4.2	7.74 - 8.10	2.5	2
M4.8	9.14 - 9.50	3.0	2
M5.5	10.37 - 10.80	3.4	3
M6.3	11.97 - 12.40	3.8	3

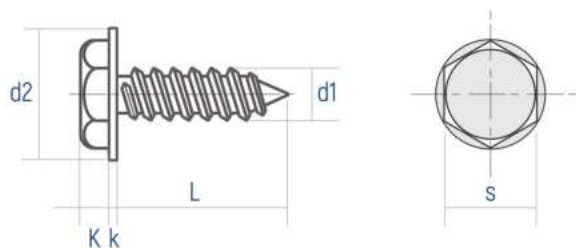
Size
(mm)

2.9 _x		6.5	9.5	9.5	9.5	9.5	16	19
		9.5	13	13	13	13	19	25
		13	16	16	16	16	25	32
		16	19	19	19	19	32	38
		19	25	25	25	25	38	45
		—	—	—	32	32	45	50
3.5 _x		—	—	—	—	38	50	75
		—	—	—	—	—	—	—
		—	—	—	—	—	—	—
		—	—	—	—	—	—	—
		—	—	—	—	—	—	—
		—	—	—	—	—	—	—

Size
(inch)

#4 _x		1/4"	3/8"	3/8"	3/8"	3/8"	5/8"	3/4"
		3/8"	1/2"	1/2"	1/2"	1/2"	3/4"	1"
		1/2"	5/8"	5/8"	5/8"	5/8"	1"	1-1/4"
		5/8"	3/4"	3/4"	3/4"	3/4"	1-1/4"	1-1/2"
		3/4"	1"	1"	1"	1"	1-1/2"	1-3/4"
		—	—	—	1-1/4"	1-1/4"	1-3/4"	2"
#6 _x		—	—	—	—	1-1/2"	2"	3"
		—	—	—	—	—	—	—
		—	—	—	—	—	—	—
		—	—	—	—	—	—	—
		—	—	—	—	—	—	—
		—	—	—	—	—	—	—

Tapping Screw Hex Washer Head



d	d2	k	K	s (max)
M4.8	9.8-10.5	0.9	4.15-4.45	8
M5.5	10.0-11.0	1.0	5.15-5.45	8
M6.3	12.2-13.2	1.0	6.15-6.45	10

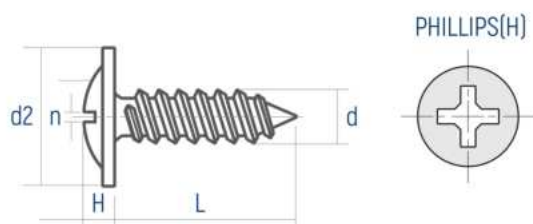
Size (mm)			Size (inch)				
4.8 _x	13	16	19	1/2"	5/8"	3/4"	
	16	19	25	5/8"	3/4"	1"	
	19	25	32	3/4"	1"	1-1/4"	
	25	32	38	1"	1-1/4"	1-1/2"	
	32	38	45	1-1/4"	1-1/2"	1-3/4"	
5.5 _x	38	45	50	1-1/2"	1-3/4"	2"	
		50	75		2"	3"	
6.3 _x							
#10 _x							
#12 _x							
#14 _x							

Oval Head (Phillips or Pozi Recess)



	<u>1/4"</u>		<u>3/8"</u>		<u>3/8"</u>		<u>3/8"</u>		<u>3/8"</u>		<u>5/8"</u>		<u>3/4"</u>
	<u>3/8"</u>		<u>1/2"</u>		<u>1/2"</u>		<u>1/2"</u>		<u>1/2"</u>		<u>3/4"</u>		<u>1"</u>
	<u>1/2"</u>		<u>5/8"</u>		<u>5/8"</u>		<u>5/8"</u>		<u>5/8"</u>		<u>1"</u>		<u>1-1/4"</u>
#4_x	<u>5/8"</u>	#6_x	<u>3/4"</u>	#7_x	<u>3/4"</u>	#8_x	<u>3/4"</u>	#10_x	<u>3/4"</u>	#12_x	<u>1-1/4"</u>	#14_x	<u>1-1/2"</u>
	<u>3/4"</u>		<u>1"</u>		<u>1"</u>		<u>1"</u>		<u>1"</u>		<u>1-1/2"</u>		<u>1-3/4"</u>
	—		—		—		<u>1-1/4"</u>		<u>1-1/4"</u>		<u>1-3/4"</u>		<u>2"</u>
									<u>1-1/2"</u>		<u>2"</u>		<u>3"</u>

Phillips Truss Head



d	d_2 (max)	h	n (max)
M4.2	11.5	2.6	2
M4.8	11.5	2.6	2

Truss head



Button head



Size (mm)		Size (inch)	
4.2 x	13	19	1/2"
	16	25	5/8"
	19	32	3/4"
	25	38	1"
	32	—	1-1/4"
	38	—	1-1/2"
4.8 x	19	25	5/8"
	25	32	3/4"
	32	38	1"
	38	—	1-1/4"
	—	—	1-1/2"
	—	—	—
#8 x	1/2"	3/4"	1"
	5/8"	3/4"	1"
	3/4"	1"	1-1/4"
	1"	1-1/4"	1-1/2"
	1-1/4"	1-1/2"	—
	1-1/2"	—	—
#10 x	3/4"	1"	1-1/4"
	1"	1-1/4"	1-1/2"
	1-1/4"	1-1/2"	—
	1-1/2"	—	—
	—	—	—
	—	—	—

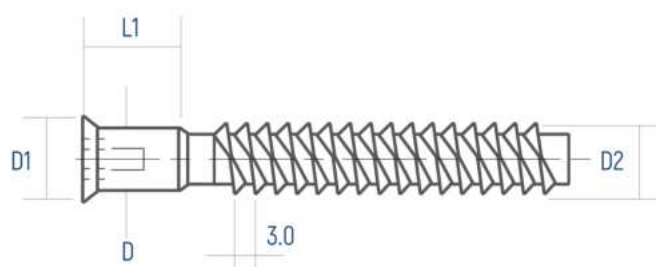
Hex Washer Head



Size (mm)			Size (inch)		
5.5 x	16	6.3 x	16	5/8"	5/8"
	19		19	3/4"	3/4"
	25		25	1"	1"
	32		32	1-1/4"	1-1/4"
	38		38	1-1/2"	1-1/2"
	50		45	2"	1-3/4"
	63		50	2-1/2"	2"
	75		63	3"	2-1/2"
	90		75	3-1/2"	3"
			#12 x		#14 x

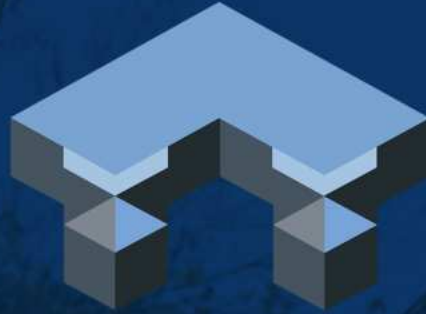
Hex, Phillips or Torx Recess

Confirmat Screw



d	L	L1	D1	D2
6.3	40	10-12	9.5-10.5	6.0-6.4
6.3	50	10-12	9.5-10.5	6.0-6.4
7.0	40	10-12	9.5-10.5	6.7-7.1
7.0	50	10-12	9.5-10.5	
7.0	60	10-12	9.5-10.5	
7.0	70	10-12	9.5-10.5	

Chipboard Thread pitch 3.0
Standard deep thread pitch 2.6



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